NOTES
1. OFFSET PIPING AT COIL AS REQUIRED TO ALLOW FOR COIL REMOVAL.
2. PROVIDE UNION OR FLANGE, AS REQUIRED, AT CONTROL VALVE TO ALLOW REMOVAL.

CHILLED WATER COIL PIPING
CONNECTIONS DETAIL FOR STACKED COILS

PIPE SIZING TABLE

<table>
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<th>MARK</th>
<th>X (INCHES)</th>
<th>Y (INCHES)</th>
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CHWS
CHWR

1" DRAIN VALVE WITH HOSE END CONNECTION (TYPICAL)

PRESSURE GAUGE (REQUIRED)
INLINE PUMP. SEE SCHEDULE

PRESSURE GAUGE AND THERMOMETER (TYPICAL). FOR UNITS ABOVE 2000 CFM

BALANCE VALVE REQUIRED IF NOT VARIABLE SPEED PUMP.

2-WAY CONTROL VALVE

AUTOMATIC AIR VENT (TYP)

FLEXIBLE CONNECTOR OUTSIDE UNIT CASING (TYPICAL)

PETE'S PLUGS (TYP FOR UNITS BELOW 2000 CFM)

STRAINER W/ BLOWDOWN AND HOSE END CONNECTION

UNIT CASING FLANGE OUTSIDE UNION OR PIPE SIZING TABLE

X (INCHES) Y (INCHES) Z (INCHES)

MARK

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COPPER DOWNCOMER DRAIN

STAINLESS STEEL IAQ DOUBLE-SLOPED DRAIN PAN UNDER EACH COIL SECTION AND ASSOCIATED COMPONENTS

SEE COIL CONDENSATE DRAIN DETAIL

1. OFFSET PIPING AT COIL AS REQUIRED TO ALLOW FOR COIL REMOVAL.
2. PROVIDE UNION OR FLANGE, AS REQUIRED, AT CONTROL VALVE TO ALLOW REMOVAL.

CHILLED WATER COIL PIPING
CONNECTIONS DETAIL FOR STACKED COILS

MD 238216 008 CHW Stacked Coil (pumped).dgn